

# GENERAL SPECIFICATIONS FOR NEW CABINETS: MATERIALS, FINISH, CONSTRUCTION, AND HARDWARE

Summary of new cabinet specifications



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*Specifications listed are typical. Some custom upgrades are also shown. Additional custom options are available.*

## MATERIALS

- Exterior and Open/Visible Areas:** Solid hardwood face / hardwood veneer sides with MDF core  
Wood type - Alder, Knotty/Rustic Knotty Alder, Beech, Pink/White Birch, Cherry, Maple, Mahogany, Walnut, Red/White Oak, Pecan/Hickory, Paint-grade Hardwood (*Exotic wood options available*)
- Cabinet Backs:** 1/4 inch birch plywood
- Interior Sides and Shelves:** Cabinet grade birch plywood (wood veneer core)
- Standard Door Style:** 3/4 inch thick solid wood with wood panel (*7/8" door options available*)  
(*MDF door panel recommended for hardwood paint-grade projects*)  
Square flat recessed-panel (Shaker or similar), Square raised-panel (Revere or similar), Arched doors with recessed or raised panel  
Wood type matches cabinet exteriors  
Glass panel doors - Solid wood frame with clear glass panel  
(*Frosted, patterned, or etched glass panel options available*)
- Standard Drawer Front Style:** Solid wood flat-face (slab), wood type and edge detail to match doors  
(*5-piece panel-style and routed options available for select door styles*)
- Standard Drawer Boxes:** Sides - 1/2 inch 9-ply birch plywood  
Bottoms - 1/4 inch birch plywood
- Upgrade Dovetail Drawer Boxes:** Sides - 1/2 inch or 5/8 inch solid aspen  
Bottoms - 1/4 inch bottom may be poplar or maple  
(*Custom materials option available*)
- Standard Crown Molding:** 2-3/4 inch solid wood with standard detailing  
(*Flat trim or additional crown molding sizes/designs options available*)

## FINISH

- Exterior:** Standard stain color with clear satin lacquer top coat, and/or Standard color tinted lacquer  
All lacquers are pre-catalyzed commercial-grade furniture coatings  
(*Custom colors and premium finish options available*)
- Interiors and Shelves:** Clear satin UV-cured scratch resistant
- Drawer Boxes:** Clear satin-finish interior

## CONSTRUCTION

<b>Standard Cabinet Face Frame:</b>	3/4 inch solid wood stock, 1-1/2 inch wide stile and rail Pocket-hole screw joinery Wall cabinets - 2 inch top rail to accommodate crown molding 1-1/2 inch bottom rail <i>(allows for most under cabinet lighting)</i> <i>(Light fixtures and/or installation not included)</i>
<b>Standard Cabinet Cases:</b>	All tongue and groove tops and bottoms Tongue and groove to face plate - back nailed, no face nails <b>Base cases</b> - Outside depth 24 inch, Outside height 34-1/2 inch including 4 inch high toe kick <b>Wall cases</b> - Outside depth 12 inch, outside height specified by client Outside height of wall cabinets that extend to ceiling is 1-1/2 inch less than specified height and installed 1/2 inch below ceiling to allow for crown molding <i>(Custom case height/depth options for base and wall cabinets available)</i>
<b>Standard Shelving:</b>	Base Cabinets - Half depth (12 inch) fixed Wall Cabinets - Full-depth adjustable, nickel spoon shelf pegs
<b>Standard Drawer Boxes:</b>	Tongue and groove or dowel joinery <i>(dowels 32mm center to center)</i> 9-ply birch plywood, 1/2" sides, 1/4" birch bottom set in dado Bottoms set in dado 1/2 inch up from bottom
<b>Upgrade Dovetail Drawer Boxes:</b>	Dovetail joinery 5/8" aspen sides, 1/4" bottom may be poplar or maple Bottoms set in dado 1/2 inch up from bottom <i>(Scalloped front and angled, half-angled, and scallop-angled sides options available)</i>

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## HARDWARE

<b>Hinges:</b>	Concealed Euro edge mount, 1/2" overlay, 1/1 soft-close <i>(Full-overlay with 1/2" reveal matrix, custom overlay, and inset door/drawer options available)</i>
<b>Standard Drawer Glides:</b>	Steel ball bearing side-mount, full extension
<b>Upgrade Drawer Glides:</b>	ProSeries tandem undermount soft-close, full extension <i>(Blum brand glide option available)</i>
<b>Door/Drawer Handles/Knobs:</b>	Must be provided by client if desired. Installation is optional. Installation of single-size, fully assembled, handles/knobs is \$5.00 each. The following conditions apply: <b>(a)</b> <i>Hardware must be provided on site in plain view at time of installation</i> <b>(b)</b> <i>Installation at a later date will incur additional time and travel charges at \$80.00/hour</i> <b>(c)</b> <i>Handles requiring assembly and/or installation of multiple sizes of handles will incur additional labor charges at \$80.00/hour</i>